

DEVICE FOR USE IN A BLOWER CONFIGURATION

5    Cross-Reference to Related Application:

This application is a continuation, under 35 U.S.C. § 120, of copending international application No. PCT/EP02/10754, filed September 24, 2002, which designated the United States; this application also claims the priority, under 35 U.S.C. § 119, of German patent application No. 101 48 510.7, filed October 1, 2001; the prior applications are herewith incorporated by reference in their entirety.

15    Background of the Invention:

15    Field of the Invention:

The present invention relates to a device for use in a blower configuration, in particular, for use in a blower configuration for a household appliance, and to a blower configuration.

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The term household appliance includes floor treating appliances and extractor hoods. Blower configurations which can be set over a wide output range are used in the household appliances referred to above by way of example.

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German Published, Non-Prosecuted Patent Applications DE 21 09  
409 A and DE 197 17 154 disclose blower configurations with an  
electric motor and a centrifugal blower wheel that is  
connected to a motor output shaft in a rotationally fixed  
5 manner. Including for the purpose of forming a directed air  
stream, the centrifugal blower wheel in such blower  
configurations is surrounded by a blower housing, which widens  
in a frusto-conical manner from an inflow opening to the motor  
drive. To reduce backflow losses, and accompanying losses in  
10 power of the blower configuration, a seal is disposed in the  
inflow opening for the purpose of largely filling an air gap  
between the centrifugal blower wheel and the inner side of the  
blower housing.

15 In particular, when such a blower configuration is installed  
in a floor-treating appliance, such as a vacuum cleaner, for  
example, with a high air output and highest possible suction  
force, further sealing problems nevertheless occur. These  
problems can be counteracted currently only by quite  
20 complicated fastening, fixing, and sealing measures, which  
require many individual parts and which have to be assembled  
in a production process that involves considerable labor time.

Summary of the Invention:

25 It is accordingly an object of the invention to provide a  
device for use in a blower configuration that overcomes the

hereinafore-mentioned disadvantages of the heretofore-known devices of this general type and that is used in a vacuum cleaner with an improvement of the way in which it is received and sealed.

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- With the foregoing and other objects in view, there is provided, in accordance with the invention, a sealing structure for an inflow opening of a blower housing, the blower housing being associated with a centrifugal blower wheel, the centrifugal blower wheel and an inner side of the blower housing defining an air gap therebetween, the sealing structure including a sealing ring and a buffer part connected to the sealing ring, the buffer part shaped to surround the inflow opening of the blower housing in a sealing manner; and
- 10 the sealing ring and the buffer part adapted to be disposed in the inflow opening to substantially fill the air gap between the centrifugal blower wheel and the inner side of the blower housing and to protrude from the blower housing.
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- With the objects of the invention in view, there is also provided blower configuration, including an electric motor, a drive shaft connected to the motor, a centrifugal blower wheel rotationally fixedly connected to the drive shaft, a blower housing having a inflow opening and an inner side and being
- 20 configured to form a directed air stream, the blower housing surrounding the centrifugal blower wheel, the centrifugal
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- blower wheel and the inner side of the blower housing defining an air gap therebetween, a seal having a sealing ring and a buffer part connected to the sealing ring and surrounding the inflow opening in a sealing manner, and the seal being
- 5 disposed in the inflow opening and substantially filling the air gap between the centrifugal blower wheel and the inner side of the blower housing and protruding from the blower housing.
- 10 With the objects of the invention in view, in a blower configuration having an electric motor, a drive shaft connected to the motor, a centrifugal blower wheel rotationally fixedly connected to the drive shaft, and a blower housing having a inflow opening and an inner side and
- 15 being configured to form a directed air stream, the blower housing surrounding the centrifugal blower wheel, the centrifugal blower wheel and the inner side of the blower housing defining an air gap therebetween, there is also provided a sealing structure including a sealing ring, a
- 20 buffer part connected to the sealing ring, the buffer part shaped to surround the inflow opening of the blower housing in a sealing manner, and the sealing ring and the buffer part adapted to be disposed in the inflow opening to substantially fill the air gap between the centrifugal blower wheel and the
- 25 inner side of the blower housing and to protrude from the blower housing.

A device according to the invention provides a seal formed as a sealing ring and the sealing ring, protruding from the blower housing, is connected to a buffer part, which surrounds 5 the inflow opening in a sealing manner. Consequently, on one hand, a sealing ring that serves for sealing an air gap between a centrifugal blower wheel and an inner side of a blower housing continues to be disposed in the region of an inflow opening of the blower configuration. However, the 10 sealing ring is formed such that it extends out of the blower housing and is connected to a buffer part that encloses the inflow opening as a bearing element. Consequently, according to the invention, there is, now, only one part, which is restricted to the region of the inflow opening of the blower 15 configuration.

In accordance with another feature of the invention, an outer contour of the buffer part is adapted to an inner contour of an opening to be sealed. Consequently, the buffer part not 20 only performs the task of bearing the blower configuration on one side but also the tasks of fixing and sealing the blower configuration in a given opening.

In accordance with a further feature of the invention, the 25 material of the sealing ring is formed such that it is suitable for grinding in or slipping on by a centrifugal

blower wheel when it is in an installed position on the blower housing. For details of this, reference is made to the disclosure of German Published, Non-Prosecuted Patent Application DE 197 17 154.

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In accordance with an added feature of the invention, the material of the buffer part is elastic. It is, consequently, well suited for the aforementioned tasks of bearing, fixing, and sealing. In particular, the buffer part in this form does 10 not have to be applied as a sealing compound that only cures when it is *in situ* on the blower housing.

In accordance with an additional feature of the invention, the buffer part is, advantageously, formed such that it tapers 15 conically outside the inflow opening. The introduction of the blower configuration into a receptacle is made easier in this way.

In accordance with yet another feature of the invention, the 20 sealing ring and the buffer part are formed as a one-piece body and also from one material. Such a configuration considerably reduces the expenditure involved in production and assembly. Installation is also simplified, as further described below, based upon an exemplary embodiment 25 illustrated in the figures of the drawings. Accordingly, the

one-piece combination of the sealing ring and buffer part is only referred to hereafter as the body.

In accordance with yet a further feature of the invention, the  
5 material of the body, preferably, has a hardness of about 40 to about 50 Shore. Furthermore, the body has a strength of about 10 to about 20 N/mm<sup>2</sup> and/or an elasticity of about 40 to about 60% and, preferably, allows an elongation of about 150 to about 300%. The material of the body is to be chosen, in  
10 particular, such that the aforementioned values are maintained even after ageing under the operating conditions in a floor-treating appliance, with continuous vibrational loading and elevated temperatures.

15 In accordance with a concomitant feature of the invention, the buffer part is provided with a clearance for setting an elasticity differing from that of the sealing ring. These clearances are, preferably, provided in the form of approximately equidistant blind holes in the buffer part.

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A device according to the invention makes it possible for a blower configuration to be received more easily even in the confined space and difficult installation conditions in the interior of a floor-treating appliance. At the same time, 25 while reducing the individual elements involved in the installation, a new seal is created between the blower housing

or a blower shroud and the centrifugal blower wheel with optimization of the blower output data, in particular, with a reduction in the losses. The invention further explained below in an exemplary embodiment is distinguished, in 5 particular, by the fact that separate components are not required for internal and external sealing. At the same time, a compensation that can be individually set for tolerances that always occur in production between fixed blower parts and rotating blower parts is provided. The bearing and 10 simultaneous fixing of a device according to the invention by the buffer part also achieves significant noise damping. In such a case, material selection is possible in a wide range of parameters, the proposed construction measures permitting, in particular, a largely independent setting of the resilience of 15 the sealing ring and of the buffer part.

Other features that are considered as characteristic for the invention are set forth in the appended claims.

20 Although the invention is illustrated and described herein as embodied in a device for use in a blower configuration, it is, nevertheless, not intended to be limited to the details shown because various modifications and structural changes may be made therein without departing from the spirit of the 25 invention and within the scope and range of equivalents of the claims.

The construction and method of operation of the invention, however, together with additional objects and advantages thereof, will be best understood from the following

- 5 description of specific embodiments when read in connection with the accompanying drawings.

Brief Description of the Drawings:

FIG. 1 is a cross-sectional view of a vacuum cleaner housing  
10 according to the invention along a longitudinal axis;

FIG. 2 is an enlarged cross-sectional view of a detail of the housing of FIG. 1;

15 FIG. 3 is a cross-sectional view of a body according to the invention of FIGS. 1 and 2 including a sealing ring and a buffer;

FIG. 4 is a fragmentary, cross-sectional view of an enlarged  
20 detail of the body of FIG. 3; and

FIG. 5 is a perspective view of the body of FIG. 3.

Description of the Preferred Embodiments:

25 Referring now to the figures of the drawings in detail and first, particularly to FIG. 1 thereof, there is shown a

sectional representation along a longitudinal axis of a vacuum cleaner housing 10, using a device 1 according to the invention. Following a drawn-in air stream 20, the vacuum cleaner housing 10 is subdivided into a suction chamber 11,  
5 which is divided by a dividing wall 12 with one or more filters 13 from a motor compartment 14. Provided in the dividing wall 12 is an air-directing funnel 15, as a space-saving and flow-optimized adaptation of the air stream 20 for transfer into a blower 16.

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Shown in the enlargement of a detail of FIG. 2 is a region around a motor 30 in the motor compartment 14. Identified by arrows P1 and P2 are two bearing locations of the motor 30 in the motor compartment 14 and in the air-directing funnel 15 of  
15 the dividing wall 12 and an opposite rear wall of the motor compartment 14. The form of a device according to the invention or a body 1, which serves as one of the two bearing locations, can be seen also in the cross-section of FIG. 2.

20 For fixing, the body 1 is disposed in the region of an inflow opening 17 such that it clamps on an edge region of a blower housing 18. In a boundary region between an end region of the blower housing 18 and a centrifugal blower wheel 19, the body 1 forms a sealing ring 2 in the inflow opening 17. Individual  
25 grinding-in or slipping on of the sealing ring 2 at the respective centrifugal blower wheel 19 has the effect that an

optimized and largely vortex-free transition will take place from the suction region into an impeller, which optimizes the efficiency of the blower so configured.

5 The body 1, then, extends out of the inflow opening 17 and  
encloses the inflow opening 17 radially with the formation of  
a buffer part 3. Consequently, the body 1 is closed toward  
the dust compartment and is formed at an outer periphery 6  
such that it is adapted to an inside diameter in the  
10 connecting region of the air-directing funnel 15.  
Consequently, the blower 16, with the motor 30 fixedly mounted  
on it, is disposed in a sealing manner with the air-directing  
funnel 15 and, consequently, at the dividing wall 12 toward  
the dust compartment 11.

15 Thus, the body 1 represented in FIGS. 1, 2, 4 and 5 serves, at the same time, as a sealing ring 2 or as a seal between the blower housing 18 and the centrifugal blower wheel 19 and as a sealing bearing of the blower housing 18 at the dividing wall 20 12. The buffer part 3 serves to compensate for tolerances and, at the same time, reduces the noises occurring during operation. Moreover, vibrations and a tendency of the configuration including the blower 16 and the motor 30 to oscillate are reduced by appropriate adjustment of a resilience of the material in the region of the buffer part 3.

The measures taken for the setting and adjustment of the resilience of the buffer part 3 are shown in detail in the illustrations of FIGS. 3 to 5. For receiving the edge region of the blower housing 18 at the inflow opening 17, a radial 5 incision 4 is provided. Clearances 5, formed here as blind holes, set the resilience of the material in the region of the buffer part 3.

With respect to material selection and other settings and 10 parameters, reference is made to the introductory part of the description; considering all aspects, a rubber-like material is used with preference.